



Lighting Design Manufacturing Service

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PLCC Series

ET-3528R-T-B-A-Y-A11W

Datasheet

Features :

- High luminous Intensity and high efficiency
- Based on Blue/Green : InGaN, Red : AlGaInP technology
- Wide viewing angle : 120°
- Excellent performance and visibility
- Suitable for all SMT assembly methods
- IR reflow process compatible
- Environmental friendly; RoHS compliance

Typical Applications

- Signal and Symbol Luminaire
- Indoor Displays
- Backlighting (illuminated advertising, general lighting)
- Interior Automotive Lighting



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General Information

Introduction

Ultra high luminous efficacy, combined with the flexibility in design due to its slim and miniature size, PLCC LED Series are optimized to be used as lighting for signboard.

Product Nomenclature

The following table describes the available color, power, and lens type. For more flux and forward voltage information, please consult the Bin Group document.

Table 1. PLCC 3528 series Nomenclature

E T - 3528 R - A 1 1 W

X1		X2		X3	X4	X5	X6	X7	
X1 LED Item		X2 Package		X3 Emitting Color		X4 Chip Quantity		X5~X6 Serial No.	X7 Feature
Code	Type	Code	Type	Code	Type	Code	Type	Code	Type
Edison Top LED		3528	3.5x2.8mm	W	Cool White	1	1pcs	W	White surface
		5050	5.0x5.0mm	H	Neutral White	3	3pcs	B	Black surface
				X	Warm White	A	0.5W	D	Black housing
				R	Red	B	1W		
				A	Amber(615nm)				
				Y	Yellow (590nm)				
				T	True Green				
				B	Blue				
				RTB	RGB 3chips				

Environmental Compliance

PLCC 3528 series are compliant to the Restriction of Hazardous Substances Directive or RoHS. The restricted materials including lead, mercury cadmium hexavalent chromium, polybrominated biphenyls (PBB) and polybrominated diphenyl ether (PBDE) are not used in PLCC 3528 series to provide an environmentally friendly product to the customers.

LED Package Dimension and Polarity

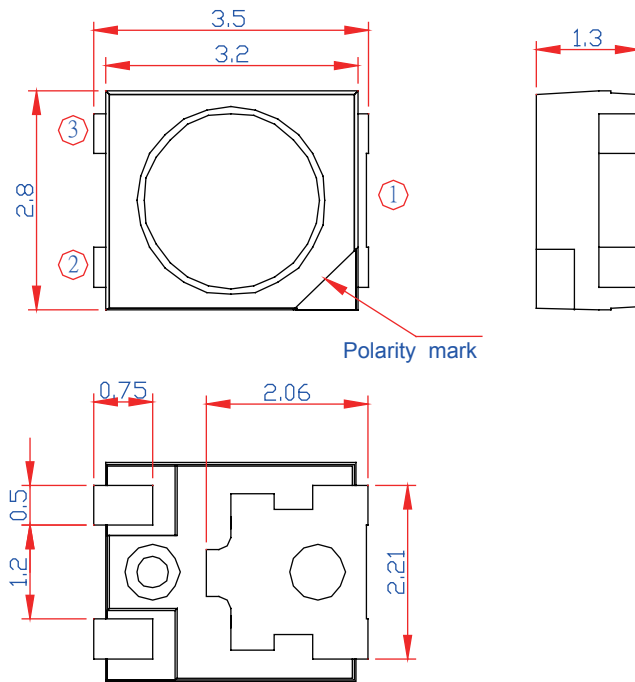


Figure 1. PLCC 3528 series Dimension

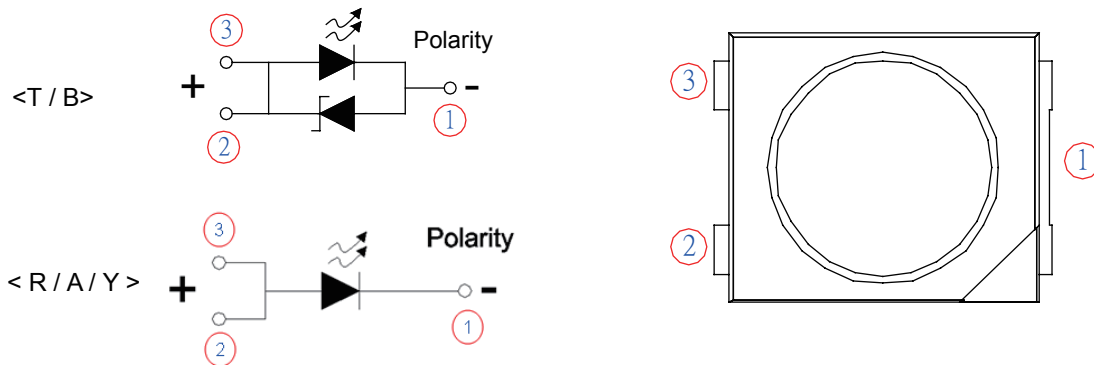


Figure 2. PLCC 3528 series circuit diagram

Notes:

1. All dimensions are measured in mm.
2. Tolerance : ± 0.20 mm

Soldering Pad

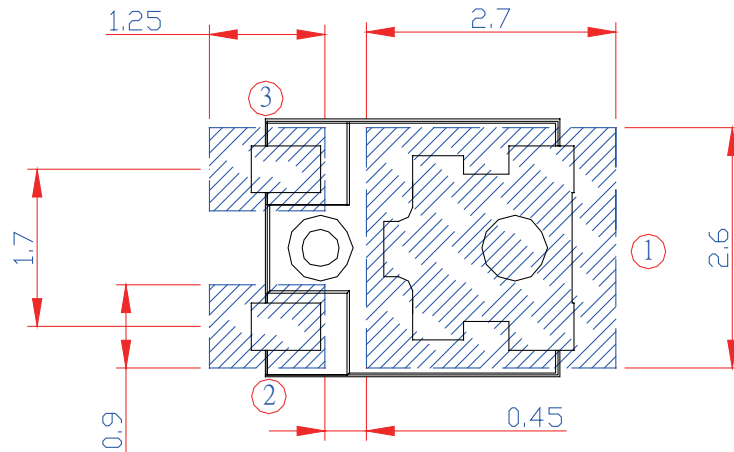


Figure 3. Pad Dimension

Notes:

1. All dimensions are measured in mm.
2. Recommended material : MCPCB

Absolute Maximum Ratings

The following table describe absolute maximum ratings of PLCC 3528 series.

Table 2. Absolute maximum ratings for PLCC 3528 series

Parameter	Rating (R)	Rating (T) / (B)	Units	Symbol
Forward Current	150	150	mA	I_F
Pulse Forward Current ($t_p \leq 100\mu s$, Duty cycle=0.25)	250	250	mA	
Reverse Current	5	2	μA	I_R
Reverse Voltage	10	5	V	V_R
Forward Voltage	3	4	V	V_F
Power Dissipation	450	600	mW	
LED Junction Temperature	115		$^{\circ}C$	T_J
Operating Temperature	-30 ~ +85		$^{\circ}C$	
Storage Temperature	-40 ~ +100		$^{\circ}C$	
Soldering Temperature	255~260		$^{\circ}C$	
Manual Soldering at 350 $^{\circ}C$ (Max.)	3		Sec	

Notes:

1. Proper current derating must be observed to maintain junction temperature below the maximum at all time.
2. LEDs are not designed to be driven in reverse bias.
3. t_p : Pulse width time

Luminous Intensity Characteristics

The following table describes luminous intensity of PLCC 3528 series.

Table 3. Luminous intensity characteristics at $I_f=150\text{mA}$ and $T_a=25^\circ\text{C}$ for PLCC 3528 series

Part Name	Color	Min. Luminous@150mA		Luminous Flux Typ.(lm)
		Group	Min.(mcd)	
ET-3528R-A11W	Red	ZL	2,650	10
		ZM	3,250	
ET-3528A-A11W	Amber	ZL	2,650	10
		ZM	3,250	
ET-3528Y-A11W	Yellow	ZL	2,650	10
		ZM	3,250	
ET-3528T-A11W	True Green	ZO	4,850	20
		ZP	5,950	
ET-3528B-A11W	Blue	ZI	1,450	6
		ZJ	1,750	
		ZK	2,150	

Note:

Luminous intensity is measured with an accuracy of $\pm 10\%$

Characteristics

The following table describes forward voltage of PLCC 3528 series

Optical Characteristics

Table 4. Optical Characteristics at $I_f=150\text{mA}$ and $T_a=25^\circ\text{C}$ for PLCC 3528 series

Part Name	Color	Wavelength (nm)			Viewing Angle (Deg.)
		Min.	Typ.	Max.	
ET-3528R-A11W	Red	620	625	630	120
ET-3528A-A11W	Amber	610	615	620	120
ET-3528Y-A11W	Yellow	585	590	595	120
ET-3528T-A11W	True Green	520	525	535	120
ET-3528B-A11W	Blue	460	470	475	120

Notes:

1. Wavelengths are stated as peak wavelength.
2. Edison maintains a tolerance of $\pm 0.5\text{nm}$ for dominant wavelength.

Electrical Characteristics

Table 5. Electrical characteristics at $I_f=150\text{mA}$ and $T_a=25^\circ\text{C}$ for PLCC 3528

Part Name	Color	V_F			Forward Current (mA)	Thermal Resistance ($^\circ\text{C/W}$)
		Min.	Typ.	Max.		
ET-3528R-A11W	Red	1.8	--	3.0	150	50
ET-3528A-A11W	Amber	1.8	--	3.0	150	50
ET-3528Y-A11W	Yellow	1.8	--	3.0	150	50
ET-3528T-A11W	True Green	2.8	--	4.0	150	50
ET-3528B-A11W	Blue	2.8	--	4.0	150	50

Note:

Forward Voltage is measured with an accuracy of $\pm 0.1\text{V}$

JEDEC Information

JEDEC is used to determine what classification level should be used for initial reliability qualification. Once identified, the LEDs can be properly packaged, stored and handled to avoid subsequent thermal and mechanical damage during the assembly solder attachment and/or repair operation. The present moisture sensitivity standard contains six levels, the lower the level, the longer the devices floor life. PLCC 3528 series are certified at level 2a. This means PLCC 3528 series have a floor life of 4 weeks before PLCC 3528 series need to re-baked.

Table 6. JEDEC characteristics for PLCC 3528

Level	Floor Life		Soak Requirements			
	Time	Conditions	Standard		Accelerated Environment	
			Time (hours)	Conditions	Time (hours)	Conditions
2a	4 weeks	$\leq 30^{\circ}\text{C} / 60\% \text{ RH}$	696 +5/-0	$30^{\circ}\text{C} / 60\% \text{ RH}$	120 +1/-0	$60^{\circ}\text{C} / 60\% \text{ RH}$

Leve	Floor Life		Soak Requirements			
	Time	Condition	Standard		Accelerated Environment	
			Time (hours)	Condition	Time (hours)	Condition
1	Unlimited	$\leq 30^{\circ}\text{C} / 85\% \text{ RH}$	168 +5/-0	$85^{\circ}\text{C} / 85\% \text{ RH}$		
2	1 year	$\leq 30^{\circ}\text{C} / 60\% \text{ RH}$	168 +5/-0	$85^{\circ}\text{C} / 60\% \text{ RH}$		
2a	4 weeks	$\leq 30^{\circ}\text{C} / 60\% \text{ RH}$	696 ¹ +5/-0	$30^{\circ}\text{C} / 60\% \text{ RH}$	120 +1/-0	$60^{\circ}\text{C} / 60\% \text{ RH}$
3	168 hours	$\leq 30^{\circ}\text{C} / 60\% \text{ RH}$	192 ¹ +5/-0	$30^{\circ}\text{C} / 60\% \text{ RH}$	40 +5/-0	$60^{\circ}\text{C} / 60\% \text{ RH}$
4	72 hours	$\leq 30^{\circ}\text{C} / 60\% \text{ RH}$	96 ¹ +5/-0	$30^{\circ}\text{C} / 60\% \text{ RH}$	20 +5/-0	$60^{\circ}\text{C} / 60\% \text{ RH}$
5	48 hours	$\leq 30^{\circ}\text{C} / 60\% \text{ RH}$	72 ¹ +5/-0	$30^{\circ}\text{C} / 60\% \text{ RH}$	15 +5/-0	$60^{\circ}\text{C} / 60\% \text{ RH}$
5a	24 hours	$\leq 30^{\circ}\text{C} / 60\% \text{ RH}$	48 ¹ +5/-0	$30^{\circ}\text{C} / 60\% \text{ RH}$	10 +5/-0V	$60^{\circ}\text{C} / 60\% \text{ RH}$
6	Time on tabel (TOL)	$\leq 30^{\circ}\text{C} / 60\% \text{ RH}$	TOL	$30^{\circ}\text{C} / 60\% \text{ RH}$		

Note:

The standard soak time includes a default value of 24 hours for semiconductor manufacturer's exposure time (MET) between bake and bag , and includes the maximumtime allowed out of the bag at the distributor's facility.

Reliability Test Items

The following table describes operating life, mechanical, and environmental tests performed on PLCC 3528 series.

Table 7. Reliability Test 1

Stress Tes	Stress Conditions	Stress Duration	Failure Criteria
Temperature and Humidity	60°C / 60%RH	120 hours	No catastrophics
IR Reflow	Peak temp.=255~260°C*3 times	3 times	

Table 8. Reliability Test 2

Stress Tes	Stress Conditions	Stress Duration	Failure Criteria
Low Temperature Storage	-40°C	1000 hours	No catastrophics
High Temperature and high Humidity Storage	85°C / 85%RH	1000 hours	
Ambient Temperature Life	25°C, IF = 150 mA	1000 hours	
Temperature Cycle	-40°C/100°C, 30 min dwell <15min transfer	200 cycles	
Thermal Shock	-40 / 100°C, 15 min dwell<10 sec transfer	200 cycles	

Notes:

1. Reliability test 2 is performed after reliability test 1.
2. Depending on the maximum derating curve.
3. Failure Criteria:
Electrical failures
 V_f Shift $\geq 10\%$
Luminous Intensity
 I_v Decay $\geq 35\%$

Characteristics

Color Spectrum

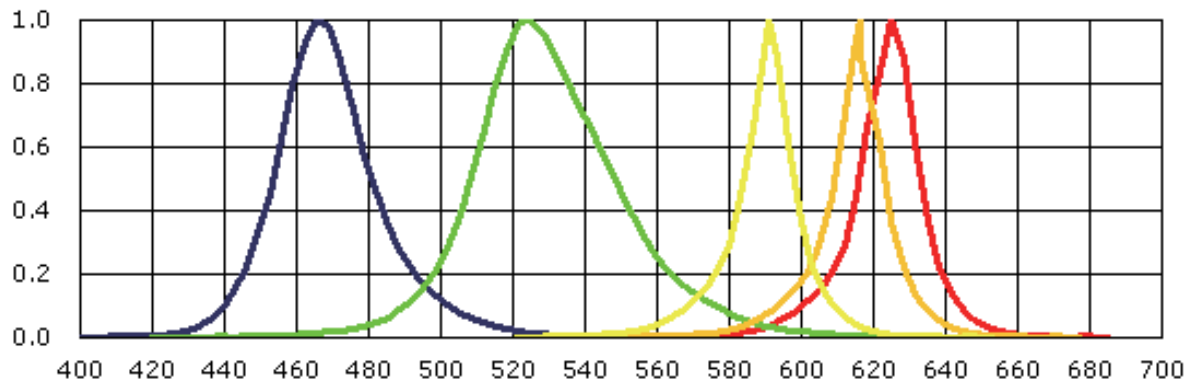


Figure 4. Wavelength & relative intensity for PLCC 3528 series

Radiation Pattern

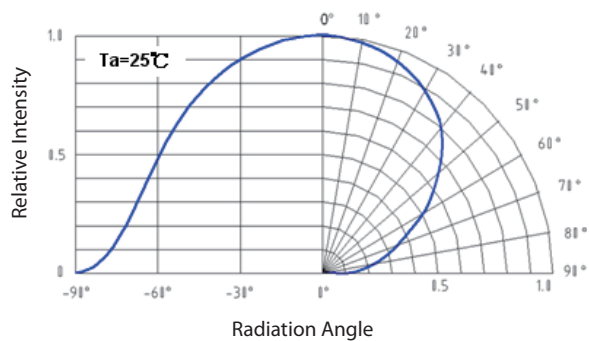


Figure 5. Beam pattern diagram for PLCC 3528 series

Luminous Flux & Forward Current

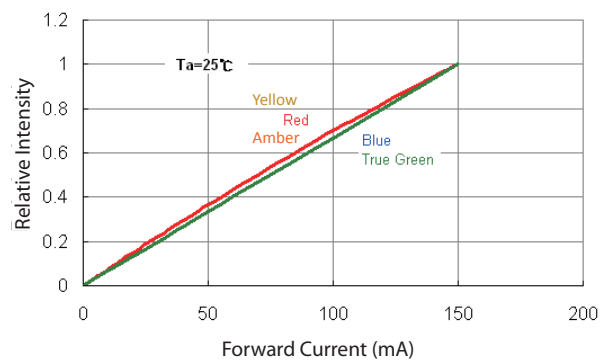


Figure 6. Forward current & relative intensity for PLCC 3528 series

Forward Voltage & Forward Current

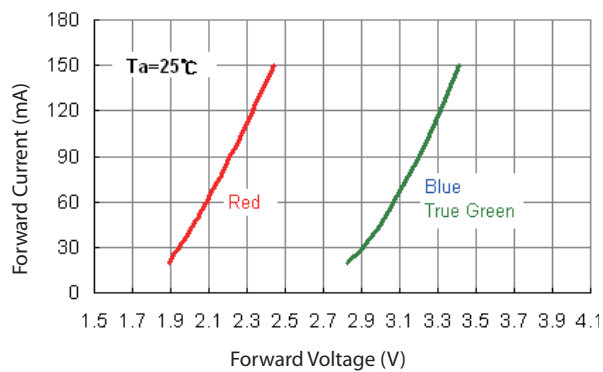


Figure 7. Forward voltage & forward current for PLCC 3528 series

Forward Current & Temperature

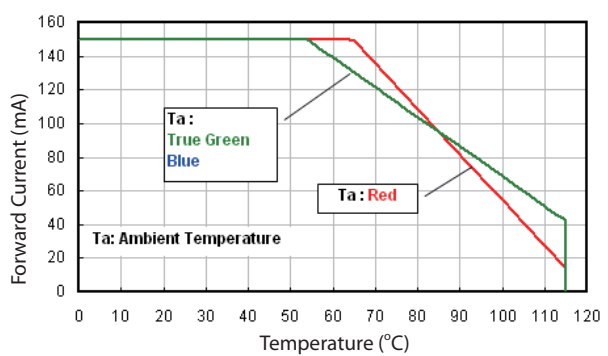


Figure 8. Ambient temperature & forward current for PLCC 3528 series

Reflow Profile

The following reflow soldering profiles are provided for reference. It is recommended that users follow the recommended soldering profile provided by the manufacturer of the solder paste used

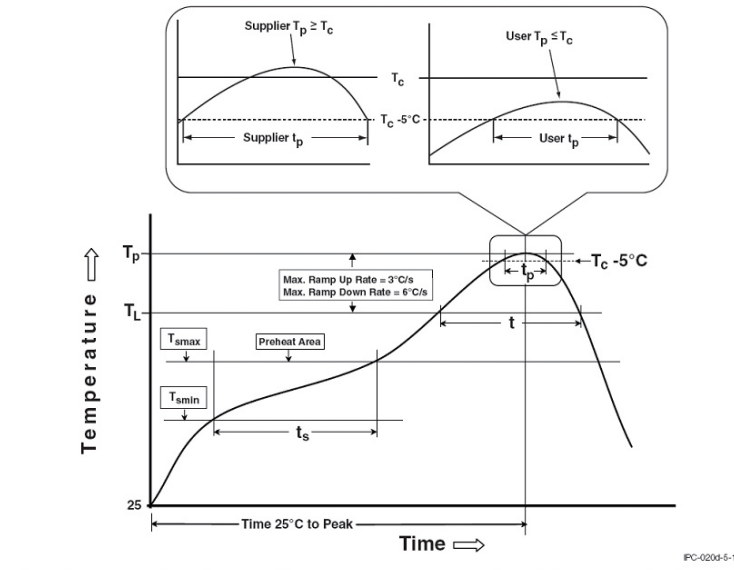


Table 9. Table of Classification Reflow Profiles

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat & Soak		
Temperature min (Tsmmin)	100°C	150 °C
Temperature max (Tsmmax)	150°C	200 °C
Time (Tsmmin to Tsmmax) (ts)	60-120 seconds	60-120 seconds
Average ramp-up rate (Tsmmax to Tp)	3°C/second max.	3 °C/second max.
Liquidous temperature (TL)	183 °C	217 °C
Time at liquidous (tL)	60-150 seconds	60-150 seconds
Peak package body temperature (Tp)*	230 °C ~235°C *	255 °C ~260 °C *
Classification temperature (Tc)	235°C	260 °C
Time (tp)** within 5 °C of the specified classification temperature (Tc)	20** seconds	30** seconds
Average ramp-down rate (Tp to Tsmmax)	6°C/second max.	6°C/second max.
Time 25°C to peak temperature	6 minutes max.	8 minutes max.

Notes:

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

** Tolerance for time at peak profile temperature (tp) is defined as a supplier minimum and a user maximum.

Tapeing Reel

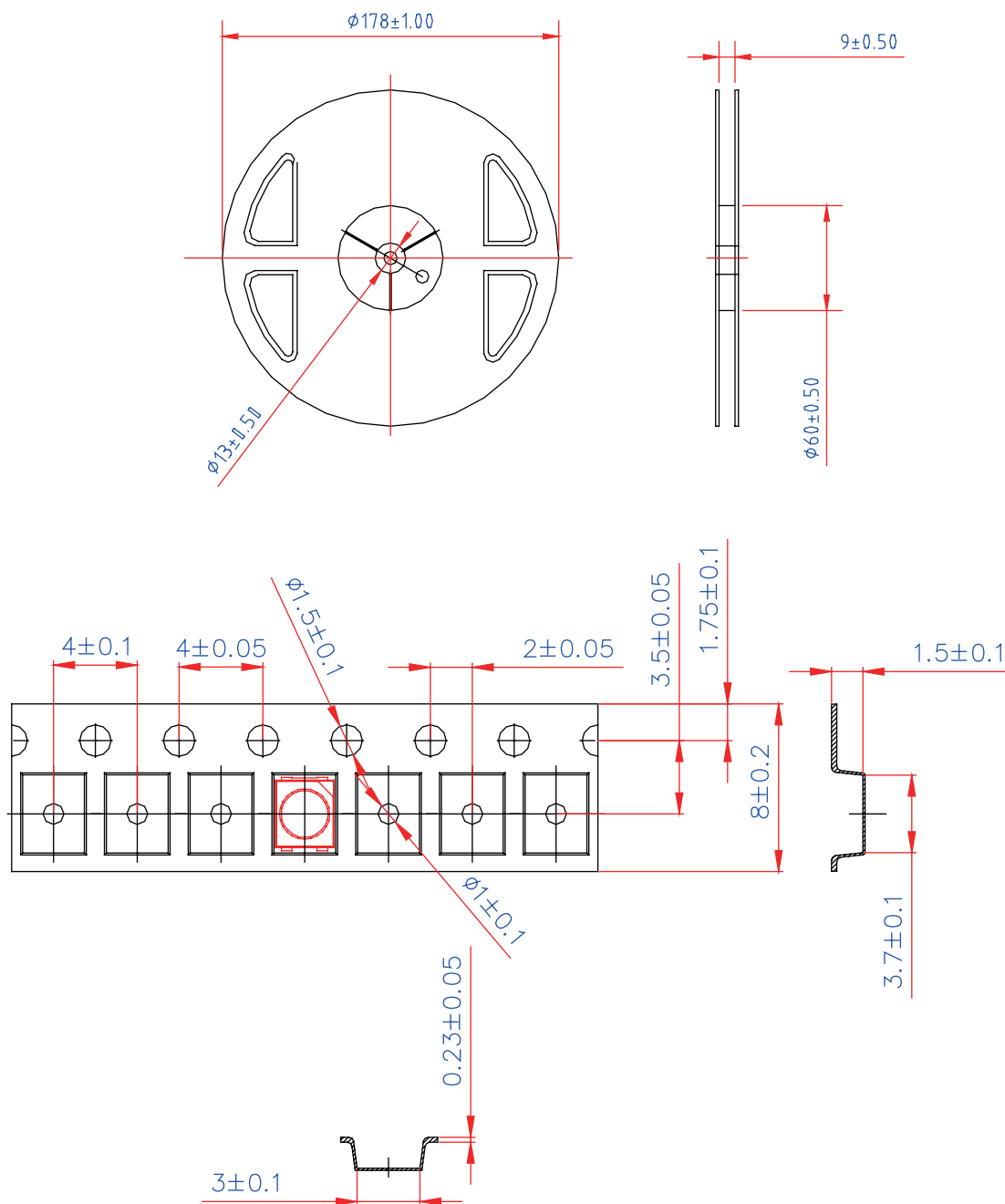


Figure 9. Taping reel dimensions

Packaging

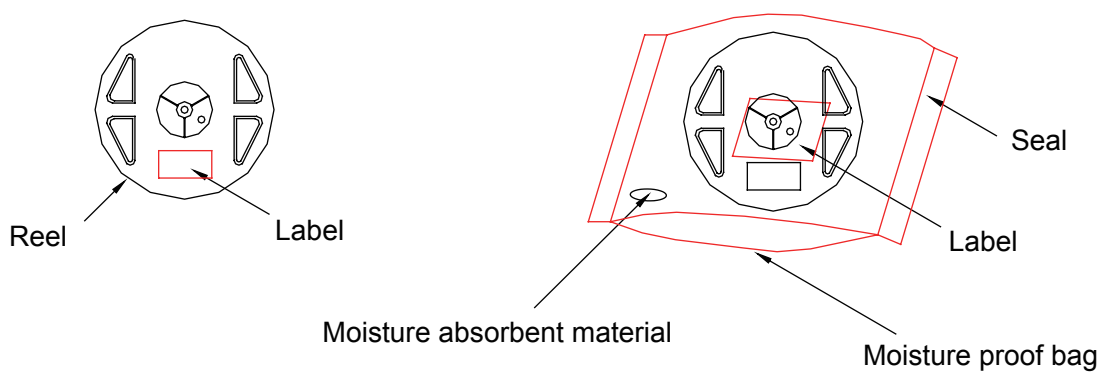


Figure 10. Taping reel dimensions

Package Label

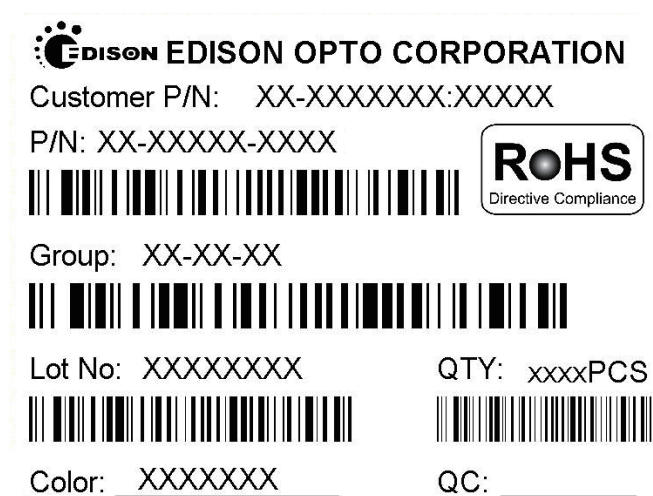


Figure 11. Package label

Table 10. Package dimensions and quantity

Item	Quantity	Total	Dimensions(mm)
Reel	2,000pcs	2,000pcs	Diameter=178
Inner box	5 reels	10,000pcs	240*235*67
Outer box	5 inner boxes	50,000pcs	353*254*256

Precaution for Use

Storage

1.1 Before opening the package

The LEDs should be kept at $<40^{\circ}\text{C}$ & $<90\%\text{RH}$. The LEDs should be used within a year. When storing the LEDs, moisture proof package with absorbent material (silica gel) is recommended.

1.2 After opening the package

The LEDs should be kept at $\leq 30^{\circ}\text{C}$ & $\leq 60\%\text{RH}$. The LEDs should be soldered within 4 weeks after opening the moisture proof package.

If unused LEDs remain, they should be stored in moisture proof packages, such as sealed containers with moisture proof package within absorbent material (silica gel). It is also recommended to return the unused LEDs to the original moisture proof package and to seal the moisture proof package again.

If the moisture absorbent material (silica gel) vapors or expires the expiration date, baking treatment should be performed by using the following conditions : 60°C for 20 hours.

The LEDs electrode and leadframe comprise a silver plated copper alloy. The silver surface may be affected by environments. Please avoid conditions which may cause the LEDs being corroded or discolored. The corrosion or discoloration might lower solderability or affect optical characteristics.

Please avoid rapid transition in ambient temperature, especially in high humidity environments where condensation can occur.

Static electricity

The products are sensitive to static electricity and highly taken care when handling them.

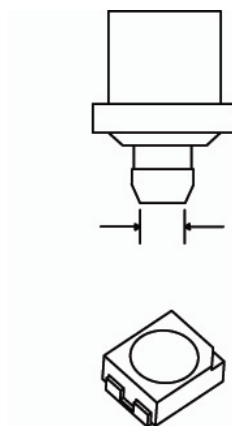
Static electricity or surge voltage will damage the LEDs. It is recommended to wear an anti-electrostatic wristband or an anti-electrostatic glove when handling the LEDs.

All devices, equipments and machinery must be properly grounded. It is recommended that measures be taken against surge voltage to the equipment that mounts the LEDs.

Pick and Place

Recommended conditions: Outer nozzle $> \phi 2.4\text{ mm}$

*Avoid direct contact to the encapsulant with picking up nozzle. Failure to comply might result in pick and place processes or damage to encapsulant. In the worst cases, catastrophic failure of the LEDs due to wire deformation and/or breakage.



Notes:

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EDISON OPTO reserves the right to make changes at any time without notice to any products in order to improve reliability, function or design.

EDISON OPTO products are not authorized for use as critical components in life support devices or systems without the express written approval from the managing director of EDISON OPTO.

Dominant Wavelength Ranks

Table 11. Dominant Wavelength rank at $I_f=150\text{mA}$ and $T_a=25^\circ\text{C}$

Color of Emission	Bin	Min	Max	Unit
Red	Full	620	630	nm
Amber	W	610	615	nm
	X	615	620	
Yellow	W	585	588	nm
	X	588	591	
	Y	591	595	
True Green	W	520	525	nm
	X	525	530	
	Y	530	535	
Blue	W	460	465	nm
	X	465	470	
	Y	470	475	

Note:

Dominant Wavelength Measurement Allowance is $\pm 1\text{nm}$

Revision History

Table 12. Revision history of PLCC 3528 series datasheet

Version	Description	Release Date
4	1. Update the layout of datasheet	2011.09.13

About Edison Opto

Edison Opto is a leading manufacturer of high power LED and a solution provider experienced in LDMS. LDMS is an integrated program derived from the four essential technologies in LED lighting applications- Thermal Management, Electrical Scheme, Mechanical Refinement, Optical Optimization, to provide customer with various LED components and modules. More Information about the company and our products can be found at www.edison-opto.com

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